

High Speed Tape Line

高速塑料挤出扁丝机组



台湾品牌
工控机
TaiWan brand
Process Controller



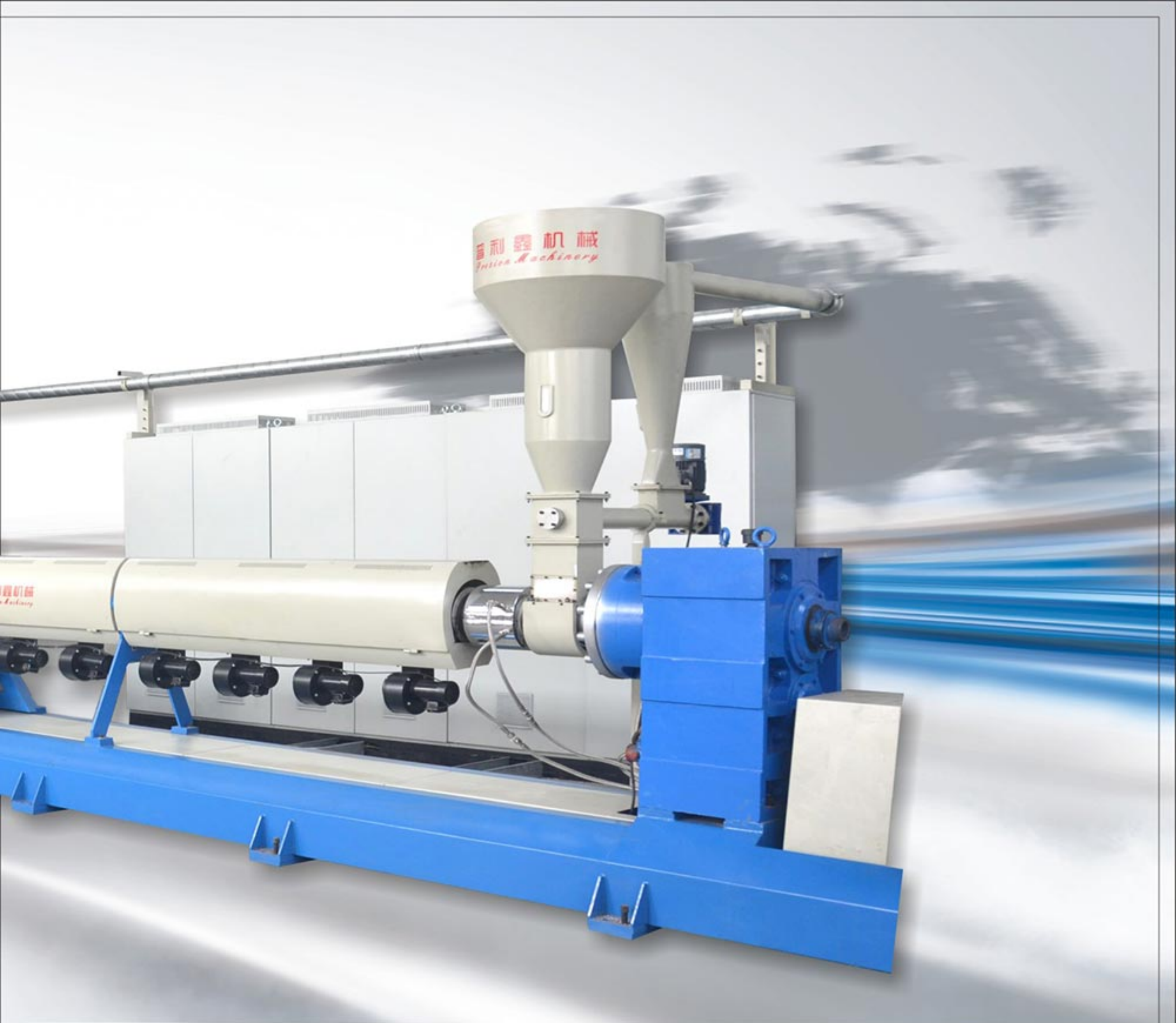
计量泵
自动换网
Melt pump &
Auto Screen
changer



415直径
冷、热辊
415diameter
Roller (cool & hot)



高速变频
卷绕 (450m/min)
High speed inverter
winder (450m/min)



螺杆直径	90	105	120
Screw Diameter	90	105	120
最大产量 (kg/h)	350	500	600
Max Capacity	350	500	600

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice !

高速塑料挤出扁丝机组 High Speed Tape Line

- 最大速度 450米/分钟 Max speed 450m/min
- 可生产400-2000旦扁丝 Flat thread fibre scope 400D-2000D
- 烘箱6米长 Length of oven 6 meters

Plastic Tape Extrusion Line

新型高效节能环保拉丝机



性能及特点

本机利用聚丙烯、高密度聚乙烯为原料，经加热、挤出、剖丝、拉伸形成扁丝，经收卷机收卷后供圆织机编织。

我厂拉丝机进行多次改进，可利用100%再生料、粉料和颗粒料拉制扁丝。挤出机的螺杆、机筒采用38CrMoA1A合金钢，经氮化处理，硬度达到HV950以上，挤出机的减速器采用20CrMnTi合金钢制造的硬齿面斜齿轮减速器，牵引辊筒转，轴不转，牵引机构采用触摸屏变速拉伸稳定。

PERFORMANCE AND CHARACTERISTICS

The machine using materials of Polypropylene(PP) or high density Polyethylene(HDPE), through heating, extruding, splitting the film into tapes, stretching and forming flat tapes. Then winding on the bobbins by winder, finally put the bobbins with tapes on circular loom for weaving.

After improving many times, the machine can use 100% recycling material, powder and granule material to produce tapes. The screw and cylinder of extruder are made of 38CrMoA1A alloy steel, the hardness is over HV950 after nitriding treatment. Helical gear reducer made of 20CrMnTi alloy steel is applied to the gear reducer of extruder. The traction devices adopts touch screen to change speed which enable stable drawing.



九档变速器
9-speed gearbox



减速箱直连变向传动
Gearbox directly connected
to the transmission



万向节连接传动
Universal joint connect and drive
传动灵活可靠，运转平稳，无振动及打滑现象，噪音低，
节约能源，单位时间内电消耗低。



主要技术参数 Main technical parameter

项目Item 型号Type	螺杆直径 Diameter of screw (mm)	螺杆转速 Rotational speed of screw(r/min)	模头长度 Width of Die(mm)	减速箱型号 Model of Reducer	挤出机 电机功率 Motor power of extruder (kw)	挤出机 加热功率 Heating Power of extruder (kw)	牵引功率 Power of driving motor(kw)	烘箱 加热功率 Heating power of the oven(kw)	拉伸比 Drawing rate	生产能力 Production capacity (kg/h)	线速度 Drawing speed (m/min)	安装尺寸 Installation Dimension (L×W×H)mm	重量 Weight(kg)
SJ-FS-115-/B800	115	25-75	800	250	30	36	7.5	15	4-12	50-100	50-150	11300×1500×1300	6500
SJ-FS-120/B1000	120	23-70	1000	250	30	43	7.5	20	4-12	60-120	50-150	14700×1750×1300	8000
SJ-FS-120/B1200	120	23-70	1200	250	30	47	7.5	24	4-12	70-140	50-150	16500×2050×1300	10000
SJ-FS-135/B1600	135	22-65	1600	280	37	77	7.5	30	4-12	90-180	50-150	20000×2600×2200	16000
SJ-FS-140/B1800	140	22-65	1800	280	37	80	11	30	4-12	100-200	50-150	20000×2950×2200	17000
SJ-FS-145/B2000	145	20-60	2000	300	45	86	11	30	4-12	110-240	50-150	21000×3400×2200	20000
SJ-FS-150/B2200	150	20-60	2200	300	55	86	11	30	4-12	120-260	50-150	22000×3700×2200	21500
SJ-FS-150/B2400	150	20-60	2400	300	55	92	15	32	4-12	140-280	50-150	22000×4000×2200	23000
SJ-FS-160/B2600	160	20-60	2600	315	75	96	15	32	4-12	140-300	50-150	23000×4400×2500	24500
SJ-FS-160/B2800	160	20-60	2800	315	75	106	15	34	4-12	160-320	50-150	23000×4600×2500	25000
SJ-FS-160/B3000	160	20-60	3000	315	90	106	15	34	4-12	160-340	50-150	24000×4800×2500	26500
SJ-FS-170/B3200	170	20-60	3200	375	90	112	18	36	4-12	180-350	50-150	25000×5000×2500	27500
SJ-FS-170/B3500	170	20-60	3500	375	110	118	18	36	4-12	200-360	50-150	25000×5200×2500	29000
SJ-FS-180/B3800	180	20-60	3800	420	110	118	18	45	4-12	200-380	50-150	25000×5500×2500	32000
SJ-FS-180/B4000	180	20-60	4000	420	132	145	22	50	4-12	350-450	50-150	25000×6000×2500	35000
SJ-FS-200/B5000	200	20-60	5000	450	160	155	30	60	4-12	500-600	50-150	26000×6200×2500	40000
SJ-FS-210/B5800	210	20-60	5800	450	185	165	30	70	4-12	500-700	50-150	26000×6200×2500	45000

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Special 38CrMoA1A alloy steel screw of Tape Drawing Machine

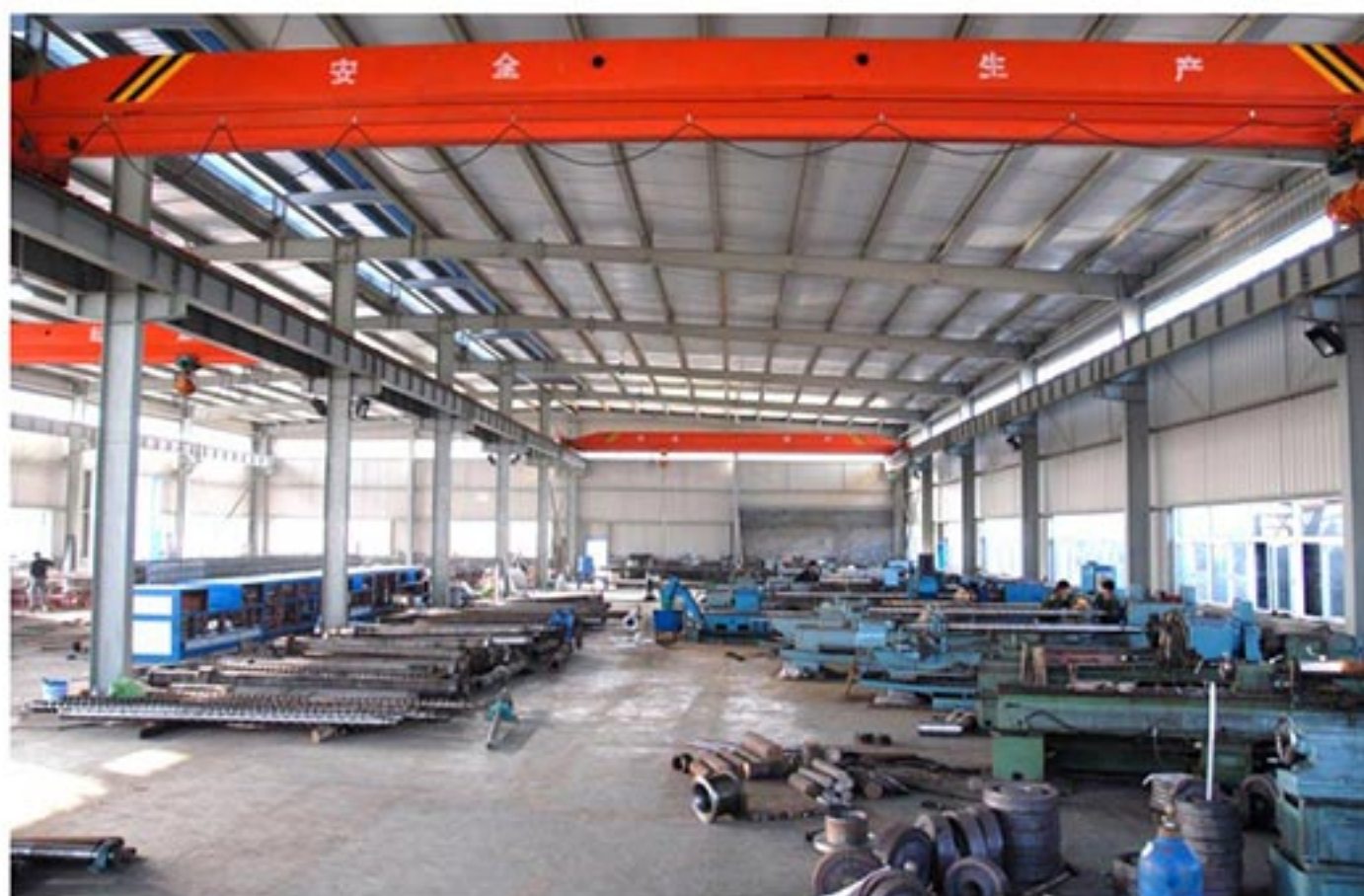
拉丝机专用38铬钼铝合金钢螺杆



拉丝机专用硬齿轮箱200型-420型

性能及特点

本厂生产的螺杆采用38CrMoAlA合金钢，经调质、校直、定型工序再经氮化处理使其表面光洁度可达镜面级并且硬度达到HV950以上，具备了优异的耐磨性、耐蚀性、多种酸碱及抗粘性。此工艺令螺杆表面具有良好的润滑作用，可使相同材质的螺杆在使用寿命上延长3-5倍。



Special Die of Tape Drawing Machine

拉丝机专用模头



性能及特点

本厂生产的拉丝机专用模子头采用P20合金钢材质经过调质、校直、定型，表面镀铬光洁度可达镜面级，我们在原有基础上改变其排布形式，使其出料平整度高，长时间使用不滴料，不挂料，大大延长了使用时间。



Cam Type Winding Machine

节能环保凸轮式收卷机



性能及特点

★本机系本厂最新研制的收卷机，采用变频节能控制器，运用心形凸轮代替原组合式收卷机的往复丝杆结构，丝锭平整。

PERFORMANCE AND CHARACTERISTICS

★ This machine is our newly researched winding machine with energy-saving frequency conversion controller. It adopts cardioid cam replacing the reciprocating screw in combination winder and it runs more stable.

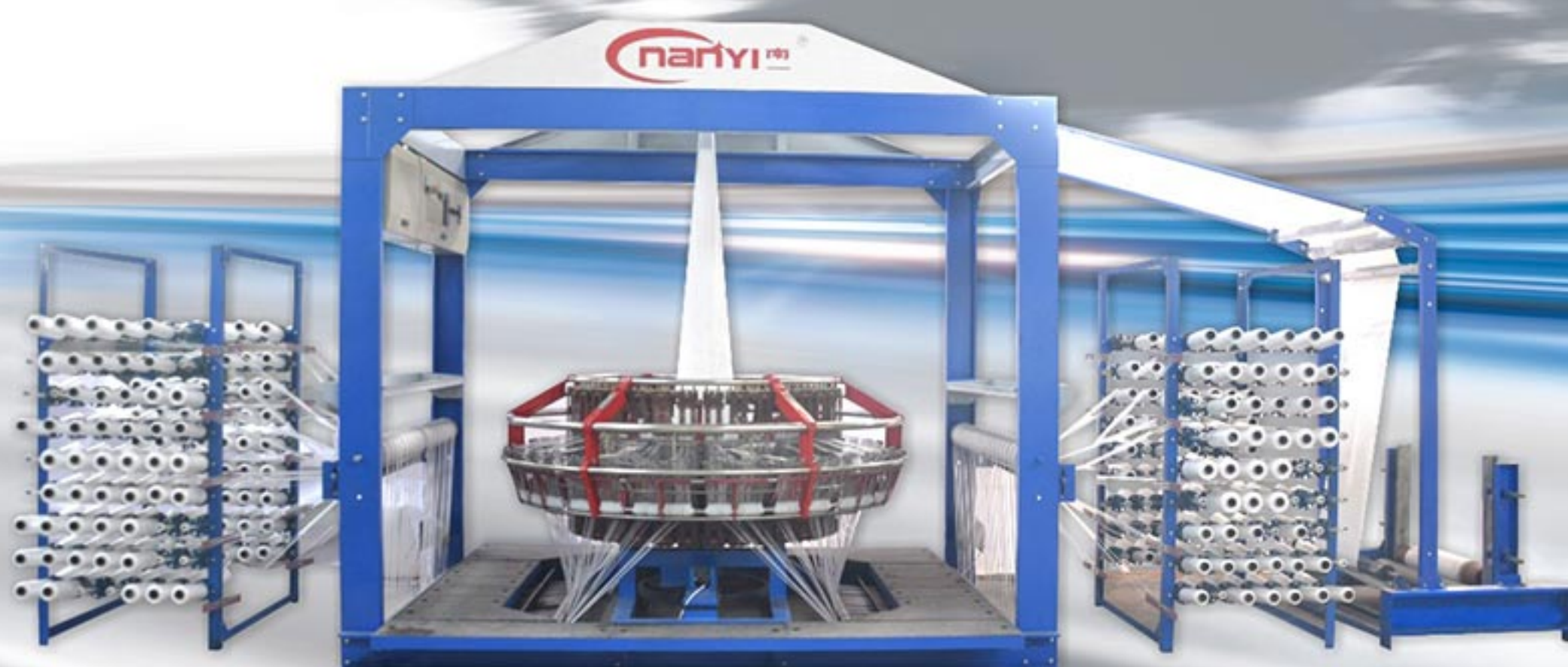
主要技术参数 Main technical parameter

项目Item 型号Type	锭子层数 Layer Number of spindle	锭子数 Number of spindle	纱管规格 Dimension of Bobbin (DxL)(mm)	卷绕线速度 Linear Speed of tape winding (m/min)	主电机功率 Power of main motor (kw)	收卷电机功率 Power of winding motor (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 Weight(kg)
NYS-STL-II/190	5	190	38x230	50-160	1.5	9	5000x1500x1580	2800
NYS-STL-II/240	5	240	38x230	50-160	1.5	11	6200x1500x1580	3600
NYS-STL-II/290	5	290	38x230	50-160	1.5	14	7500x1500x1580	4300
NYS-STL-II/390	5	390	38x230	50-160	1.5	17	10500x1500x1580	5800
NYS-STL-II/430	5	430	38x230	50-160	2.2	19	11000x1500x1580	6500
NYS-STL-II/480	5	480	38x230	50-160	2.2	22	12000x1500x1580	7200
NYS-STL-II/520	5	520	38x230	50-160	2.2	24	13000x1500x1580	7800
NYS-STL-II/600/II	5	600	38x230	50-160	1.5x2	27	8000x4500x1580	9000
NYS-STL-II/720/II	5	720	38x230	50-160	1.5x2	32	9300x4500x1580	10800
NYS-STL-II/760/II	5	760	38x230	50-160	2.2x2	33	10000x4500x1580	11300
NYS-STL-II/800/II	5	800	38x230	50-160	2.2x2	35	11000x4500x1580	12500
NYS-STL-II/1000/II	5	1000	38x230	50-160	2.2x2	40	12500x4500x1580	14000
NYS-STL-II/1200/II	5	1200	38x230	50-160	2.2x2	45	15000x4500x1580	16800

可根据客户要求配置锭子数 The number of spindles can be collocated according to the requirements of customers.
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Small Cam Four Shuttle Circular Loom

节能环保小凸轮四梭圆织机



性能及特点

- ★采用小凸轮凸台与摆臂滚轮滚动传动，运转轻松平稳，无须润滑
- ★具有经断、纬断、纬完自动停机检测装置，停机灵敏可靠
- ★采用最新节能同步电机直驱式结构，配置触摸屏微电脑智能控制系统，具有不停机改变纬密度和断纬自动补偿纬密度功能，提高了编织袋的平整度。

PERFORMANCE AND CHARACTERISTICS

- ★ With the scroll transmission by little cam and swing-arm wheel, the machine runs easily and stably, non-lubrication
- ★ With the detector for warp-breaking, weft-breaking and weft-ending, the sensibility for automatic stop becomes reliable.
- ★ It adopts the latest energy saving synchronous motor and the intelligent micro-computer controlling system can be installed if required. It can adjust the weft density and compensate the weft density in case of weft-braking, which can improve the evenness of woven fabrics.

主要技术参数 Main technical parameter

项目Item 型号Type	梭子数 Number of shuttle	编织折径 Weaving folding width	最多经丝数 Max. number warp (pcs)	主机转速 Revolutions of main motor(r/min)	产量 Production Capacity(m/h)	噪音 noise(A)	电机总功率 Power of main motor (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 Weight(kg)
NY-YZJ-750J/4	4	300-750	768	140-180	65-100	<85	2.2	8500×2200×2730	1600
NY-YZJ-1100J/4	4	550-1100	896	120-160	72-96	<65	2.7	8900×2350×2960	2000
NY-YZJ-1400J/4	4	700-1400	1120	90-125	54-75	<65	3.5	9800×2500×2960	2000

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Small Cam Six Shuttle Circular Loom

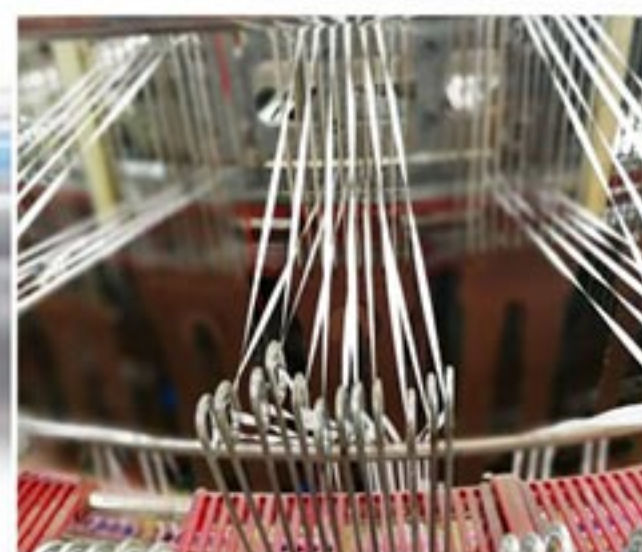
节能环保小凸轮小六梭圆织机



送经装置
Infeding system



梭子结构
Shuttles



棕带棕丝结构
grommet band
with heddle wire

性能及特点

- ★电器控制采用PLC集中控制，变频调速，调速方便稳定。
- ★高效节能，主机最高转速可达180r/min，使用2.2/3千瓦电机，比原使用4千瓦电机一年可节电一万度。

PERFORMANCE AND CHARACTERISTICS

- ★PLC centralized control is adopted for electric controlling, frequency speed regulation is adopted as well, which is convenient and stable.
- ★It is high-efficient and energy economical. The highest rotation speed of machine can reach 180r/min and the power is 2.2 KW, which can save 10 thousand degree electricity one year, compared with the original circular loom whose power is 4 KW.

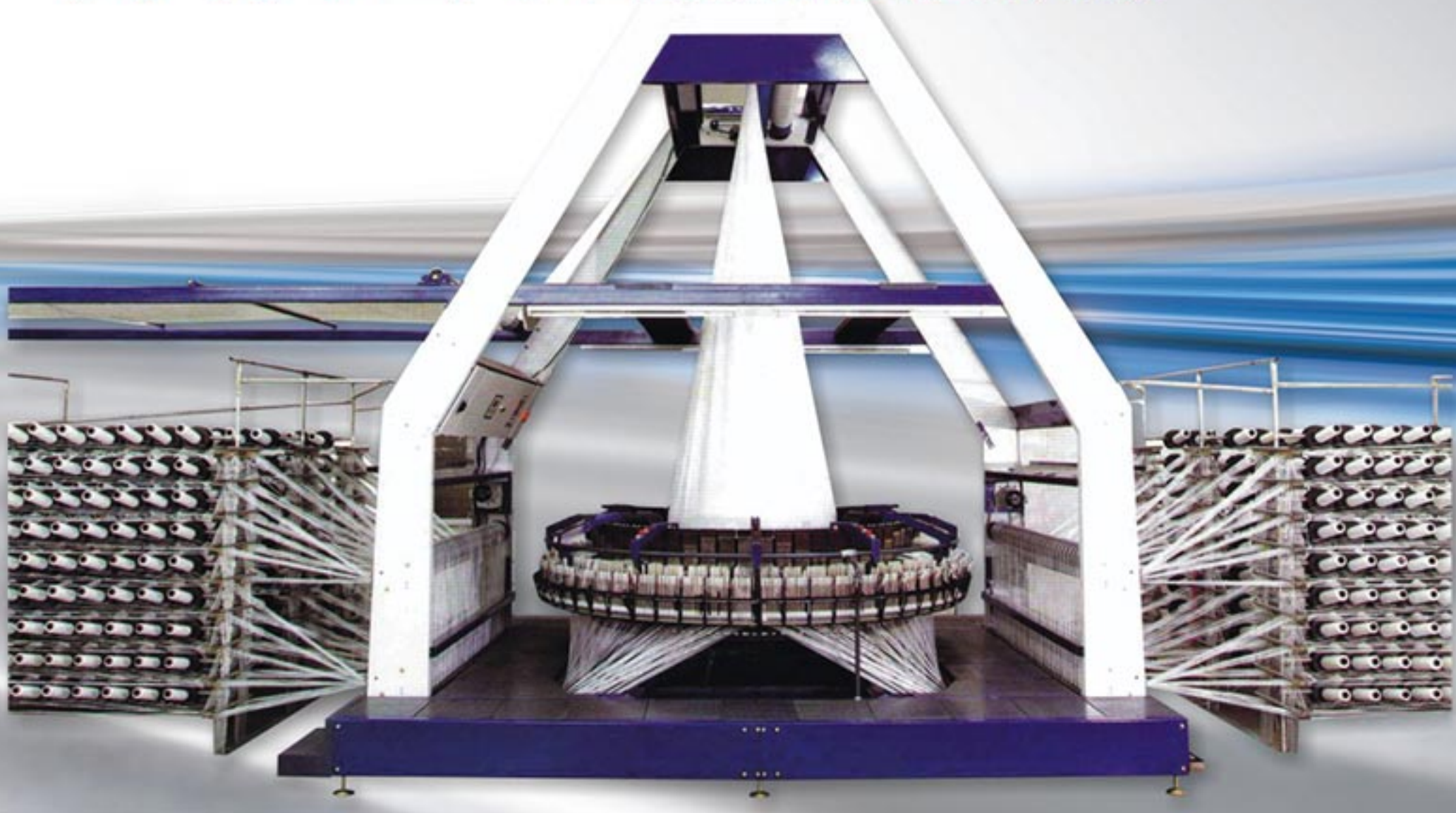
主要技术参数 Main technical parameter

项目Item 型号Type	梭子数 Number of shuttle	编织折径 Weaving folding width	最多经丝数 Max. number warp (pcs)	主机转速 Revolutions of main motor(r/min)	产量 (400条经丝/ 100mm) Capacity (m/min)	电机总功率 Power of main motor (kw)	用电总功率 Total power (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 Weight(kg)
NY-XT-850J/6	6	300-850	720	120-180	1.8-2.7	2.2/3	2.7/3.5	9100×2300×2730	2100
NY-XT-1500J/6	6	950-1500	840/1680	90-120	1.3-1.8	4/5.5	4.5/6	12000×2800×3200	3800
NY-XT-1700J/6	6	1100-1700	960/1920	70-110	1.4-1.7	4/4.5	4.5/6	12000×3000×3600	4200

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Eight/Ten/Twelve/fourteen Shuttle Circular Loom

八/十/十二/十四梭高速圆织机



性能及特点

- ★此系列的圆织机是专为PP和HDPE扁丝形成高质量的宽幅圆筒布或平布而全新设计。
- ★适用：集装袋、土工布、篷布等。

PERFORMANCE AND CHARACTERISTICS

- ★ This series Plastic circular loom is specially designed for the high quality wide tubular or flat fabric by PP and HDPE.
- ★ Available : jumbo bag, geo textile, tarpauline and so on.

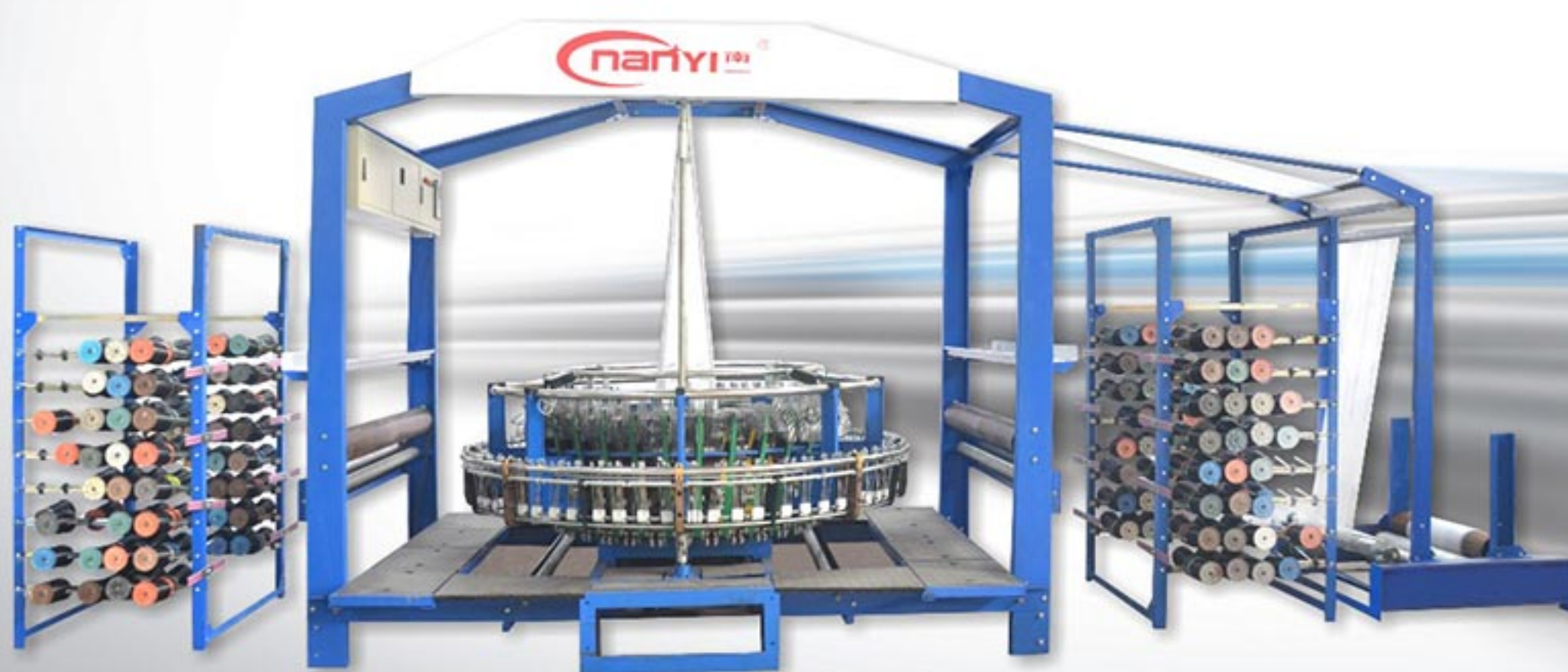
主要技术参数 Main technical parameter

项目Item 型号Type	梭子数 Number of shuttle	编织折径 Weaving folding width	最多经丝数 Max. number warp (pcs)	主机转速 Revolutions of main motor(r/min)	产量 Production Capacity(m/h)	电机总功率 Power of main motor (kw)	用电总功率 Total power (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 Weight(kg)
NY-YZJ-1700/8S	8	1100-1700	960/1920	70-110	14-22	4/5.5	4.5/6	12000x3000x3600mm	4200
NY-YZJ-2200/8S	8	1700-2350	2560	80	14-16	5.5/7.5	6/8.5	14000x3600x4600mm	7000
NY-YZJ-3200/10S	10	2500-3200	3200	10-60	1-1.5	7.5	8.5	15000x4600x5000mm	10000
NY-YZJ-3400/12S	12	2700-3400	3360	10-50	1-1.5	7.5/11	8.5/12	16000x4600x5600mm	13000
NY-YZJ-3400/14S	14	2700-3400	3360	10-50	1-1.75	7.5/11	8.5/12	16000x4600x5600mm	13000

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High-speed Mesh Circular Loom

高速网眼圆织机



梭子结构 Shuttles



橄榄状 Shape of Olives

性能及特点

★本公司制造的网眼圆织机采用滚柱与梭子底板接触，将传统的梭子底板的滑动摩擦改变为滚动摩擦，避免了原滑动摩擦润滑油污染编织袋的问题，而且滚柱结构摩擦系数小，耗电省，又可提高转速，主机变频无级调速。

★本公司制造的网眼圆织机可用塑料原丝或扁丝作为经线、扁丝作为纬线编织网眼编织袋，经切割、缝包制作包装蔬菜、瓜果的包装袋。

PERFORMANCE AND CHARACTERISTICS

★The mesh circular loom produced by our company is using roller contact with the shuttle bottom plate. Replaced the traditional shuttle bottom plate which can change slipping friction into rolling friction, to avoid the problem of the original slicing fracture. It has the functions of save power、raise the speed and host frequency conversion stepless-speed.

★The mesh circular loom can use plastic round monofilament and flat tape as warp, the flat tape as weft to weave mesh bags and produce package bags for vegetables and fruits by cutting and sewing.

主要技术参数 Main technical parameter

项目Item 型号Type	梭子数 Number of shuttle	编织折径 Weaving folding width	最多经丝数 Max. number warp (pcs)	主机转速 Revolutions of main motor(r/min)	产量 Production Capacity(m/h)	电机总功率 Power of main motor (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 Weight(kg)
S-WYJ-4/750	4	300-750	512	50-115	60-180	2.7	7500x2400x2730	1900

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice !

Inside Film Laminating Machine

内粘膜复合机



性能及特点

- ★本机将内衬有薄膜的编织筒布自动加温，将薄膜于编织布粘合在一起。
- ★制作的内粘膜复合包装物料外形美观平整、防潮性能好、方便堆垛，是控制化肥袋、化工袋、糖袋、饲料袋等包装袋的新一代机械设备。
- ★本机采用PLC集中控制、触摸屏操作、自动控制温度及速度、故障报警灯智能化功能，可手动调整或设定温度与速度自动增减自动同步运行粘合。
- ★收卷采用气动力矩摩擦式收卷，卷布平整结实。

PERFORMANCE AND CHARACTERISTICS

- ★The machine gets the tubular fabric with liner heated and then the liner can be laminated with the fabric strongly.
- ★With moisture-proof, the laminated fabric made in this way looks beautiful and even, and it can also be conveniently piled. It is the ideal equipment for the production of woven bags for fertilizer, chemical, animal feed and sugar etc.
- ★With PLC centralized control, touch-screen operation, automatic temperature and speed control as well as malfunction alarming, it achieves the integration of mechanics and electronics. The temperature and speed can be adjusted either manually or automatically to get the fabric and liner laminated synchronously.
- ★It adopts pneumatic frictional rewinder driven by torque motor, which can get flat and even fabric roll.

主要技术参数 Main technical parameter

项目Item 型号Type	粘合袋折径 Glue bag fold	最大布卷直径 Maximum roll diameter (mm)	最高粘合速度 Viscoelastic combined speed (m/min)	加热功率 Heating power (kw)	总机总功率 Total power of the switchboard (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 weight (kg)
SJ-NMF/650	350-650	1200	50	36	10	2200x1700x3100	10000
SJ-NMF/750	450-750	1200	50	48	14	2200x1700x3100	12000

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Multifunctional Laminating Machine

多功能涂膜复合机



性能及特点

★本机利用聚乙烯、聚丙烯涂膜料在熔融状态下所具有的胶粘性能将纸或彩印的OPP、CPP薄膜与圆筒编织袋经压力粘和经切断、缝包制成圆筒纸塑或彩膜复合包装袋，也可在编织袋上涂上熔融的聚丙烯、聚乙烯制成腹膜编织袋。本机组挤出机采用20CrMnTi合金钢硬齿轮减速机，螺杆、机筒采用38CrMoA1A合金钢经氮化处理，自动加热恒温控制熔融温度，涂复宽度可调节，无极调速调整涂层厚度和复合速度，六工位基材放送，基布放送采用气液纠偏使涂复位置准确，压辊采用气压结构，压力均匀可靠，并装有自动计数、吹边、打孔、折边、切断或收卷装置。

PERFORMANCE AND CHARACTERISTICS

★Making use of the good adhesive property of polypropylene or polyethylene and polyethylene at melting status, the machine adheres and laminates paper or color-printed OPP&CPP film to woven bag under pressure, and through cutting-off and sewing to make paper or color-printed laminated packaging woven bags. It can also do coating on woven bags with melted PP&PE film to make laminated woven bag. It can also do coating on woven bags with melt PP,PE film to make laminated woven bag. The extruder with helical gear reducer of 20CrMnTi alloy steel and the screw& cylinder made of nitrided 38CrMoA1A alloy steel adopts automatic temperature-control system to adjust melting temperature. Width of coating can be regulated, and stepless speed regulation is control coating thickness and laminating speed, six stations for material feeding. The pneumatic-hydraulic edge correction for rewinder assures the accuracy of coating. Pneumatic roller can assure even pressure, automatic counting, edge-blowing, perforating, edge-folding, cutting-off or winding devices are applied.

主要技术参数 Main technical parameter

项目Item 型号Type	螺杆直径 Diameter of screw	螺杆长径比 L/D Screw l/d ratio	模头数量 Die number	模头宽度 Die width (mm)	用电总功率 Total electric power (kw)	挤出机 电机功率 Extruder motor power (kw)	挤出机 加热功率 Extruder heating power (kw)	牵引功率 Traction Power (kw)	安装尺寸 Installing dimensions (L*W*H)(mm)	重量 weight (kg)
SJ-FMF90/1000	90	26 : 1	2	1000	58	15	32	5.5	13800x6000x2500	8000
SJ-FMF120/1500	120	28 : 1	1	1500	96	37	42	11	15500x8000x2500	10000

可根据客户要求定制多种模头宽度的设备，以满足不同宽度基材涂膜的需要。

Different width of dies can be designed for this equipment in order to meet the requirements to laminate materials with various widths.

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice !

Automatic Woven Bag Cutting&Sewing Machine

编织袋自动切缝机



性能及特点

- ★自动完成彩印或空白编织筒布的定长热切割和底部缝纫，节省劳力。
- ★采用触摸屏设定，PLC控制，伺服电机驱动，精确控制袋长。
- ★热切割后袋子不粘连，易开口。
- ★自动计数，袋子可整叠送料。
- ★气动上卷，操作方便省力。

PERFORMANCE AND CHARACTERISTICS

- ★It automatically accomplishes the heat cutting and bottom hemming at fixed length for color-printed or plain woven cloth roll, which saves labor forces.
- ★It adopts touch screen for setting, PLC for controlling and servo motor for driving in order to control the length of sack precisely.
- ★The mouth of bag is easy to open and won't be conglutinated after heat cutting.
- ★With automatic counting, the finished sacks can be delivered in batches.
- ★With pneumatic rolling-up, it's convenient to operate.

主要技术参数 Main technical parameter

项目Item 型号Type	最大布卷直径 Maximum roll diameter (mm)	最大裁切宽度 Max.cutting width (mm)	裁切长度 Cutting length (mm)	裁切精度 Cutting precision (mm)	折叠宽度 Folding width (mm)	生产能力 Production capacity (pcs/min)	总功率 Gross power (kw)	外形尺寸 Outline size (LxWxH)(mm)	重量 weight (kg)
NY-QFJ-850	1200	800	600-1200	±4	20-30	20-40	6	5100x4500x1200	2200

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice !

High-speed Recycling Granulator

高速塑料再生造粒机



性能及特点

- ★本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成粒子，作为再次成型加工的原料。
- ★本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿面减速器，螺杆、料筒采用38CrMoA1A合金钢氮化处理，使用寿命长。
- ★本机组由主副挤出机、水槽、合金旋刀切粒机组成。也可根据用户需要配备干燥吹风机。

PERFORMANCE AND CHARACTERISTICS

★ This assembly can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMoA1A alloy steel after nitrogenization treatment, which consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides, it is optional to be collocated with drying fan.

主要技术参数 Main technical parameter

项目Item 型号Type	螺杆直径 Diameter of screw	螺杆长径比 L/D Screw l/d ratio	螺杆转速 Rotational speed (r/min)	主机电机功率 Power of main motor (kw)	副机电机功率 Power of sub-motor (kw)	切粒电机功率 Motor power of grain cutting (kw)	加热功率 Heating power (kw)	生产能力 Production capacity (kg/h)	安装尺寸 Installing dimensions (L*W*H)(mm)	机械重量 Machine weight (kg)
SJ-GFL135/110	135/110	20:1/12:1	10-120	37	15	3	60	150-200	6500x4000x1500	5000

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice!

塑料再生造粒机 Recycling Granulator

性能及特点

★本机可将回收清洗干净的旧编织袋、薄膜或其他已经破碎的旧塑料加工成粒子作为塑料原料。本机螺杆、机筒采用38CrMoA1A合金钢氮化处理，机筒、模头加热自动控温。

PERFORMANCE AND CHARACTERISTICS

★ It's used for processing old woven bag, plastic film or other broken old plastic to make them into granules that will be reused as raw materials. The screw and cylinder are made of nitrided 38CrMoA1A. Automatic heating control is applied to the cylinder and die.

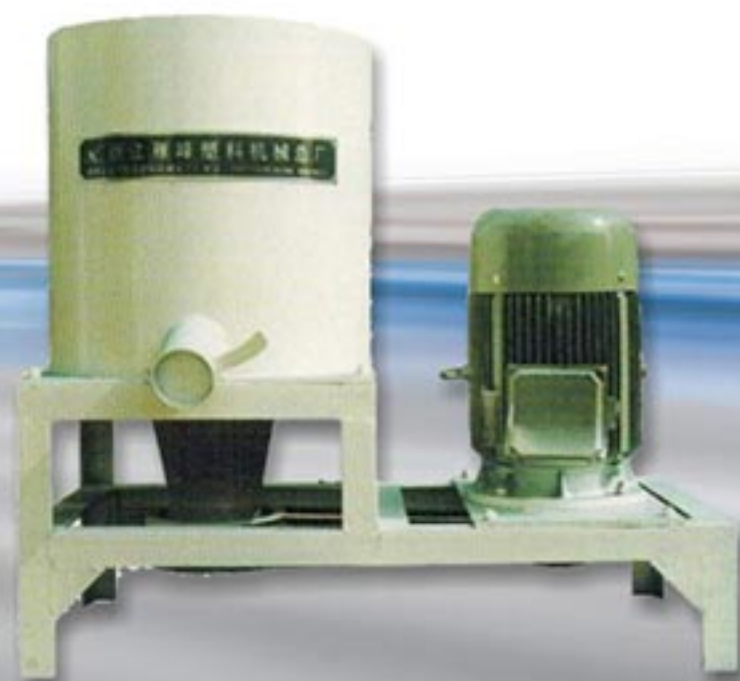
主要技术参数 Main technical parameter

项目Item 型号Type	螺杆直径 Diameter of screw	螺杆长径比 L/D Screw l/d ratio	螺杆转速 Rotational speed (r/min)	主机电机功率 Power of main motor (kw)	副机电机功率 Power of sub-motor (kw)	切粒电机功率 Motor power of grain cutting (kw)	加热功率 Heating power (kw)	生产能力 Production capacity (kg/h)	安装尺寸 Installing dimensions (L*W*H)(mm)	机械重量 Machine weight (kg)
SJ-FL120-II	120	main screw 10:1	50-80	18.5	7.5	1.1	12	40-70	4500x2000x1100	1200
SJ-FL150-II	120	main screw 10:1	50-80	37	11	3	30	80-120	5000x2000x1300	1400

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice!



Drying Mixer 干燥搅拌机



Plastic Crusher 塑料粉碎机



Hydraulic Packer 液压打包机



性能及特点 Drying Mixer 干燥搅拌机

★聚丙烯、聚乙烯原料经本机搅拌干燥后，供拉丝机加工扁丝；吹膜机吹制薄膜及复合涂塑使用。

PERFORMANCE AND CHARACTERISTICS

★The machine can dry and mix materials of polypropylene & polyethylene for machines of tape drawing, film extruding and plastic laminating.

主要技术参数 Main technical parameter

项目Item 型号Type	料斗尺寸 Size of hopper (DxH)(mm)	生产能力 Production capacity (kg/h)	电机功率 Power of motor (kw)	外形尺寸 Installing dimensions (LxWxH)(mm)	重量 Weight(kg)
NYJ-30	500x600	100	11	1250x630x1100	250
NYJ-50	600x600	200	15-18.5	1250x700x1100	300

性能及特点 Plastic Crusher 塑料粉碎机

★塑料编织袋生产过程中的废丝、废袋及边角料经本机粉碎后再加拉丝机拉制成扁丝。

PERFORMANCE AND CHARACTERISTICS

★Waste tape, rejected products and scap in the process of woven bags can be used as material for tape drawing again after being crushed by the machine.

主要技术参数 Main technical parameter

项目Item 型号Type	生产能力 Capacity(kg/h)	刀片宽度 Width of blade (mm)	电机功率 Power of motor (kw)	外形尺寸 Installing dimensions (LxWxH)(mm)	重量 Weight(kg)
NY-300	100	300	7.5	1050x800x1370	400
NY-500	200	250x2	11	1300x1100x1600	600

性能及特点 Hydraulic Packer 液压打包机

★本机将压制好的编织袋、网眼编织袋进行压实、打包长捆。

PERFORMANCE AND CHARACTERISTICS

★This machine can press the finished woven bag and mesh bags into solid bundles.

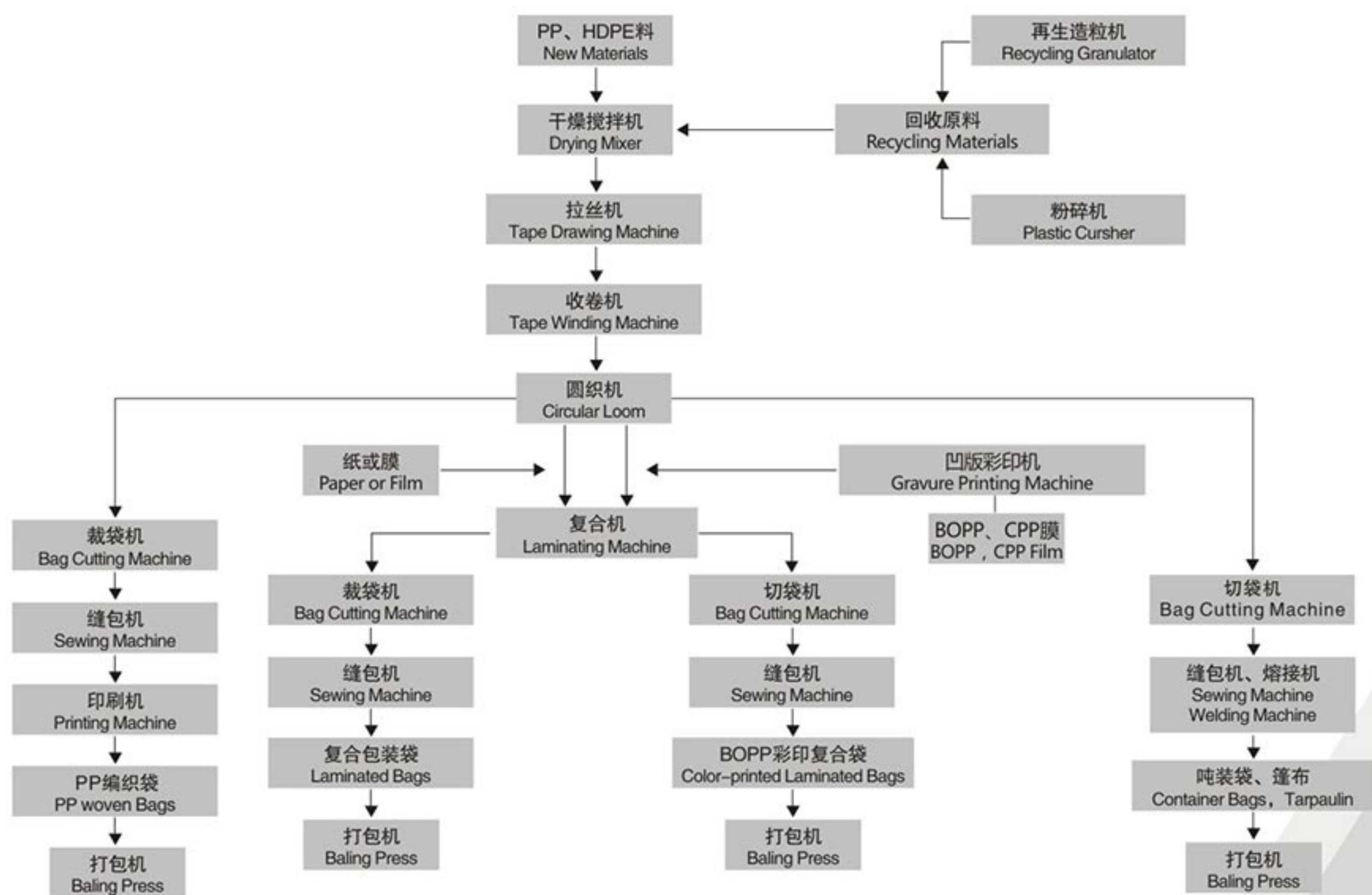
主要技术参数 Main technical parameter

项目Item 型号Type	工作压力 Working Pressure (mpa)	电机功率 Motor Power (kw)	叠袋高度 Height of bag over lapping (mm)	外形尺寸 Installing dimensions (LxWxH)(mm)	重量 Weight(kg)	备注 Remarks
KS-850	6-8	2.2	900	2000x930x2600	1000	液压
KS-1100	13-15	7.5	1100	2200x930x2300	1500	液压
KS-1900	18-20	15	1900	2800x2200x4200	5000	液压

外观和数据如有变化，恕不另行通知 Technical parameters are subject to change without prior notice!

Flow chart of Woven Bag Production

塑编袋生产流程图



Show of bags produced by our machines

利用本厂设备生产的部分产品

